



TECHNICAL DATA SHEET

MADE FROM STONE™ BC03

THERMOFORMING & THIN PROFILES
EXTRUSION PP



03/26 REVISION

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PRODUCT DESCRIPTION

BC03 is an ecological mineral compound specially developed for semi-rigid film extrusion, thermoforming and profile extrusion processes.

This compound contains a high purity, fine, dry ground and surface treated natural calcium carbonate. The CaCO₃ is combined with a polypropylene homopolymer non-nucleated or clarified and an additive package to aid processing. The CaCO₃ is well dispersed in the resin matrix and is designed to enhance mechanical properties of many thermoformed articles.

PROPERTIES	TARGET VALUE	METHOD
Calcium Carbonate Content (%)	70	-
Polymer (%)	27.8	-
Moisture (%)	≤ 0.05	ASTM D6980
Ash (%)	68-72	ASTM D5630
Density (g/cm ³)	1.65 - 1.70	ASTM D792-07
MFI (g/ 10 min @230°C/ 2.16kg)	11.00 - 14.00	ASTM D1238
Dispersion (FPV bar/g)	≤3.0	INTERNAL

CODE & PACKAGING

Code Number: BC03

25kg bags, available in one ton supersacks in selected markets.

MAIN APPLICATIONS

Rigid articles applications: containers, lidding.

ADDITIONAL PROPERTIES

Ideal for faster degradation by using our Bioterra™ and Hydroterra™ additives.

PROCESSING STATEMENT

Extrusion temperature: 180 - 200 °C.

We recommend using BC03 for multi-cavity thermoforming and profile extrusion at a starting inclusion rate of 75%.

For the letdown PPH, use a non-nucleated, non-clarified PPH MFI 2.5.

AVAILABILITY

This product is available worldwide, currently being produced in Brazil, Colombia, Ecuador, India, Thailand, Mexico, United States and Türkiye.



FOOD REGULATIONS

BC03 is suitable for food contact application. Upon request, detailed information can be provided in relevant Okeanos Regulatory Statements. For additional specific information, please contact Okeanos' compliance representative at legal@madefromstone.com

STORAGE & HANDLING

This product should be stored in a manner to prevent a direct exposure to sunlight and/ or heat. The storage area should also be dry and preferably don't exceed 50°C. Okeanos would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process this compound within 12 months after delivery.

SUSTAINABILITY & COMPLIANCE

Okeanos offers comparative LCA reports (Life Cycle Analysis) customized for the country of origin and manufacturing, versus the baseline original product. Other tools like a consumer drive QR Code are also available.

BRANDING

Okeanos provides our brand partners with a suite of tools used to amplify messaging around your new product Made From Stone! Please note that the use of this compound does not grant automatic permission to use these branding tools. Please contact your local representative or Okeanos support. To learn more visit okeanos.global/brand-guidelines

CONTACT INFORMATION

Contact your local representative, or reach us at support@madefromstone.com if you have any questions, or need additional documentation on this product, or visit okeanos.global

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This product is not intended for the use in medical applications and should not be used in any such applications

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